

CHEMICAL RESISTANCE CHART FOR VARIOUS PUMP MATERIALS

The recommendations listed on the following pages are based upon information from material suppliers and careful examination of available information and are believed to be accurate. However, since the resistance of metals, plastics, and elastomers can be affected by concentration, temperature, presence of other chemicals and other factors, this information should be considered as a general guide rather than an unqualified guarantee. Ultimately the customer must determine the suitability of the pump used in various solutions.

All recommendations assume ambient temperatures unless otherwise noted. The ratings for these materials are based upon the chemical resistance only. Added consideration must be given to pump selections when the chemical is abrasive, viscous in nature, or has a specific gravity greater than 1:1.

How to use this chart: Column at left lists chemicals in alphabetic order. Columns at right list various pump materials, and their resistance to the chemicals are rated by a letter code.

Chemical Effect Ratings

A – NO EFFECT - ACCEPTABLE

B – MINOR EFFECT - ACCEPTABLE

C – MODERATE EFFECT - QUESTIONABLE

D – SEVERE EFFECT - NOT RECOMMENDED

*** – NOT TESTED**

FOOTNOTES

1. P.V.C. - Satisfactory to 72°F
2. Polypropylene - Satisfactory to 72°F
3. Polypropylene - Satisfactory to 120°F
4. Buna-N - Satisfactory for "O" Rings
5. Polyacetal - Satisfactory to 72°F
6. Ceramag - Satisfactory to 72°F

The performance comments and limitations listed above are supplied by Harwil Corporation for information only. Ultimately the customer must determine the suitability of Harwil Corporation products used in various solutions, situations and environments.

	304 STAINLESS STEEL	316 STAINLESS STEEL	ALUMINIUM	TITANIUM	HASTELLOY C	BRONZE	BRASS	PVC (TYPE 1)	TEFLON	NORLY	POLYPROPYLENE	FORTRON	VITON	BUNA N	ETHYLENE PROPYLENE	EPOXY	
A																	
Acetaldehyde ⁵	A	A	B	A	A	D	*	D	A	*	B	A	D	B	B	A	
Acetamide	B	A	*	*	*	*	*	*	*	*	*	*	A	A	A	A	
Acetate Solv. ²	B	A	B	*	*	A	C	B	A	*	D	*	D	D	*	A	
Acetic Acid, Glacia ¹	B	A	B	A	A	C	C	C	A	C	B	A	D	D	B	B	
Acetic Acid 20%	B	A	*	A	A	*	C	D	A	B	B	*	A	C	*	B	
Acetic Acid 80%	B	A	*	A	A	*	C	D	A	B	B	*	A	C	*	B	
Acetic Acid	B	A	B	A	A	C	C	A	A	A	A	A	C	C	B	A	
Acetic Anhydride	A	A	B	A	A	C	D	D	A	D	A	A	D	A	B	A	
Acetone ⁶	A	A	A	A	A	A	A	D	A	D	B	A	D	D	A	B	
Acetyl Chloride	C	A	*	*	*	D	*	*	A	*	*	A	A	*	*	A	
Acetylene ²	A	A	A	B	*	B	*	B	*	*	D	A	A	A	A	A	
Acrylonitrile	A	C	B	B	B	A	*	*	*	*	B	A	C	D	D	A	
Alcohols																	
Amyl	A	A	C	A	A	A	B	A	A	C	B	A	A	A	A	A	
Benzyl	A	A	B	A	A	A	C	D	*	A	A	*	A	D	B	A	
Butyl	A	A	B	B	A	B	C	A	A	A	B	A	A	A	A	A	
Diacetone ²	A	A	A	A	A	A	C	D	*	A	D	*	D	D	A	A	
Ethyl	A	A	B	A	A	A	C	A	*	A	A	*	A	A	B	A	
Hexyl	A	A	A	A	A	A	C	*	*	A	A	*	A	A	A	A	
Isobutyl	A	A	B	A	A	A	C	*	*	A	A	*	A	C	A	A	
Isopropyl	A	A	B	A	A	A	C	*	*	A	A	*	A	C	A	A	
Methyl ⁶	A	A	B	A	A	A	C	B	A	A	A	*	C	B	A	A	
Octyl	A	A	A	A	A	A	C	*	*	A	*	*	A	B	A	A	
Propyl	A	A	A	A	A	A	*	A	A	A	A	*	A	A	A	A	
Aluminum Chloride 20%	D	C	B	A	A	D	*	A	*	A	A	A	A	A	A	A	
Aluminum Chloride	D	C	D	C	A	C	*	A	A	A	A	A	A	A	*	A	
Aluminum Fluoride	D	C	*	D	B	*	*	A	A	A	A	*	A	A	*	A	
Aluminum Hydroxide ⁶	A	A	A	*	*	A	*	A	A	A	A	*	A	A	*	A	
Alum Potassium Sulfate (Alum), 10%	A	*	A	*	B	*	*	A	A	*	*	*	A	*	*	A	
Alum Potassium Sulfate (Alum), 100%	D	A	B	*	B	C	*	A	A	A	A	*	A	A	*	A	
Aluminum Sulfate	C	C	A	A	A	C	C	A	A	A	A	A	A	A	A	A	
Amines	A	A	A	B	A	B	*	C	A	B	*	*	D	D	B	A	
Ammonia 10%	*	A	*	A	A	*	*	A	A	A	A	A	A	A	D	*	B
Ammonia, Anhydrous	B	A	B	B	A	D	*	A	A	A	A	B	D	B	A	A	
Ammonia, Liquids	A	A	D	*	B	D	*	A	A	A	A	*	D	B	A	A	
Ammonia, Nitrate	A	A	C	*	*	D	*	B	*	A	A	*	*	A	*	A	
Ammonium Bifluoride	C	A	D	*	B	*	*	A	*	A	A	*	A	A	*	A	
Ammonium Carbonate	A	A	C	A	B	B	*	A	A	A	A	*	B	D	A	A	

	304 STAINLESS STEEL	316 STAINLESS STEEL	ALUMINIUM	TITANIUM	HASTELLOY C	BRONZE	BRASS	PVC (TYPE 1)	TEFLON	NORYL	POLYPROPYLENE	FORTRON	VITON	BUNA N	ETHYLENE PROPYLENE	EPOXY		304 STAINLESS STEEL	316 STAINLESS STEEL	ALUMINIUM	TITANIUM	HASTELLOY C	BRONZE	BRASS	PVC (TYPE 1)	TEFLON	NORYL	POLYPROPYLENE	FORTRON	VITON	BUNA N	ETHYLENE PROPYLENE	EPOXY
Ammonium Casenite	*	A	*	*	*	*	*	*	*	A	*	*	*	*	*	*	Butyl Acetate ¹	*	C	A	*	A	A	*	D	A	D	D	A	D	B	B	A
Ammonium Chloride	A	C	C	D	A	D	C	A	A	A	A	A	A	A	A	A	Butyric Acid ¹	B	A	B	A	A	C	*	B	A	A	A	*	D	D	B	A
Ammonium Hydroxide	A	A	C	A	A	D	D	A	A	A	A	A	B	B	A	A	Butyl Acetate	B	A	C	A	A	C	*	A	A	A	A	*	A	A	*	*
Ammonium Nitrate	A	A	B	A	A	D	D	A	A	A	A	A	D	A	A	A	Butyric Acid	A	A	C	A	A	C	*	A	A	A	A	*	A	A	*	A
Ammonium Oxalate	A	A	*	*	A	*	*	*	*	*	*	*	*	A	*	A	C																
Ammonium Persulfate	A	A	C	C	A	A	*	A	A	A	A	*	C	A	A	Calcium Bisulfate	D	A	D	*	*	D	D	A	A	*	*	*	A	A	*	A	
Ammonium Phosphate, Dibasic	A	A	B	A	A	C	*	A	A	A	A	*	A	A	A	Calcium Bisulfide	*	B	C	A	A	C	*	A	A	A	A	*	A	A	D	A	
Ammonium Phosphate, Monobasic	A	A	B	A	A	D	*	A	A	A	A	*	A	A	A	Calcium Bisulfite	B	A	C	A	A	C	*	A	A	A	A	*	A	A	*	*	
Ammonium Phosphate, Tribasic	A	A	B	A	A	C	*	A	A	A	A	*	A	A	A	Calcium Carbonate	A	A	C	A	A	C	*	A	A	A	A	*	A	A	*	A	
Ammonium Sulfate	D	B	B	A	A	B	C	A	A	A	A	A	D	A	A	Calcium Chlorate	B	A	*	B	B	C	*	A	A	*	*	*	A	*	*	A	
Ammonium Thio-Sulfate	*	A	*	A	*	*	*	*	*	*	*	*	*	A	*	A	Calcium Chloride	A	D	C	A	A	B	*	A	A	A	A	A	A	A	A	A
Amyl-Acetate	A	A	B	A	A	C	*	D	A	D	D	A	D	D	A	Calcium Hydroxide	A	A	C	A	A	B	*	A	A	A	A	*	A	A	A	A	
Amyl Alcohol	A	A	B	A	A	A	*	A	A	C	A	*	B	B	A	Calcium Hypochlorite	D	C	C	A	B	D	*	D	A	A	A	*	A	B	A	A	
Amyl Chloride	C	B	D	*	A	A	*	D	A	D	D	*	A	D	D	Calcium Sulfate	A	A	B	A	B	B	*	A	A	A	A	A	A	A	A	A	
Aniline	A	A	C	A	B	C	*	D	A	D	B	A	C	D	B	Calgon	A	A	*	*	*	C	*	*	*	A	A	*	A	A	*	A	
Anti-Freeze	A	A	A	*	A	B	B	A	A	A	A	A	A	A	A	Cane Juice ²	A	A	B	*	*	B	C	A	*	*	D	*	*	A	*	A	
Antimony Trichloride	D	D	D	C	A	*	*	A	A	*	*	*	A	*	*	Carbolic Acid (See Phenol)	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
Aqua Regia (80% HCl, 20% HNO)	D	D	D	A	D	D	*	D	A	D	C	*	C	D	D	Carbon Bisulfide ²	A	A	A	*	*	C	*	D	*	*	D	*	A	D	D	A	
Arochlor 1248	*	*	*	*	*	*	*	*	*	D	*	*	A	D	B	Carbon Dioxide (wet)	A	A	C	*	A	C	C	*	A	*	*	*	*	*	*	*	
Aromatic Hydrocarbons	*	A	A	*	*	A	*	D	*	D	*	*	A	D	D	Carbon Disulfide ²	B	A	C	*	*	C	C	D	A	D	D	A	A	D	D	A	
Arsenic Acid	A	A	D	*	*	D	B	A	A	A	A	*	A	A	*	Carbon Monoxide	A	A	A	*	*	*	*	A	*	B	A	*	A	A	A	A	
Asphalt	B	A	C	*	*	A	*	A	*	*	A	A	A	B	D	Carbon Tetrachloride ^{2 1}	B	B	C	A	A	C	A	C	A	D	D	C	A	C	*	C	
B																	Carbonated Water	A	A	A	*	*	B	*	A	*	A	A	*	A	A	A	A
Barium Carbonate	A	A	B	A	A	B	*	A	A	A	A	*	A	A	*	Carbonic Acid	A	B	A	*	A	B	*	A	A	A	A	*	A	B	A	A	
Barium Chloride	D	A	D	A	A	B	*	A	A	A	A	A	A	A	A	Catsup	A	A	D	*	*	C	*	A	*	A	A	*	A	A	*	A	
Barium Cyanide	*	A	*	*	*	C	*	*	*	*	*	*	A	C	A	Chloracetic Acid ²	D	D	C	A	A	D	*	A	A	*	D	*	D	D	B	B	
Barium Hydroxide	C	A	D	B	B	B	*	A	A	A	A	A	A	A	A	Chloric Acid	D	D	*	*	*	*	*	D	A	*	*	*	*	D	*	D	
Barium Nitrate	A	A	*	A	*	D	*	B	*	A	*	*	A	A	A	Chlorinated Glue	A	A	D	*	*	C	*	*	*	C	*	*	A	C	B	A	
Barium Sulfate	A	A	D	A	A	C	*	A	A	A	A	A	A	A	A	Chlorine																	
Beet Sugar Liquids	A	A	A	*	*	A	B	A	A	A	A	*	A	A	A	Anhydrous Liquid	D	D	D	D	A	D	*	D	A	A	D	C	A	D	B	B	
Benzaldehyde ³	A	A	B	A	A	A	*	D	A	D	D	A	D	D	A	Chlorine (dry)	A	A	D	D	A	A	B	*	A	*	*	C	D	*	*	D	
Benzene ²	A	A	B	A	B	B	A	D	A	D	D	A	A	D	D	Chlorine Water	*	D	D	A	B	D	D	A	A	C	D	C	A	D	*	*	
Benzoic Acid ²	A	A	B	A	A	B	*	A	A	A	D	*	A	D	D	Chlorobenzene (Mono)	A	A	B	*	A	B	*	D	A	D	D	A	A	D	D	A	
Benzol	A	A	B	A	A	B	A	D	A	D	A	*	D	D	*	Chloroform	A	A	D	A	A	B	*	D	A	D	D	C	A	D	D	A	
Borax (Sodium Borate)	A	A	C	B	A	A	B	A	A	A	A	A	A	B	A	Chlorosulfonic Acid ¹	D	*	D	A	B	D	*	C	A	D	D	D	D	D	D	C	
Boric Acid	A	A	B	A	A	B	C	A	A	A	A	*	A	A	A	Chlorox (Bleach)	A	A	C	*	A	A	*	A	A	A	D	C	A	C	B	A	
Brewery Slop	*	A	*	*	*	A	*	*	*	*	*	*	A	A	*	Chocolate Syrup	A	A	A	*	*	*	*	*	*	*	A	A	*	A	A	*	A
Bromine ² (wet)	D	D	D	A	A	C	*	B	A	D	D	D	A	D	D	Chromic Acid 5%	A	A	C	A	A	D	D	A	*	C	A	A	A	D	A	B	
Butadiene	A	A	A	*	*	C	A	A	A	*	*	B	A	A	A	Chromic Acid 10%	B	*	*	A	A	*	D	A	A	A	A	*	A	D	*	C	
Butane ^{2 1}	A	A	A	*	*	A	A	A	A	D	D	A	A	A	D	Chromic Acid 30%	B	*	*	A	A	*	D	A	A	D	A	*	A	D	*	D	
Butanol	A	A	A	*	A	A	*	A	*	*	*	*	*	*	*	Chromic Acid 50%	B	B	C	A	A	D	D	B	A	D	B	B	A	D	A	C	
Butter	B	A	A	*	*	D	*	*	*	B	*	*	A	A	A	Cider	A	A	B	*	*	A	*	A	*	A	*	*	A	A	*	A	
Buttermilk	A	A	A	*	*	D	*	*	A	A	*	*	A	A	*	Citric Acid	A	A	C	A	A	D	C	A	A	A	B	*	A	D	A	A	
Butylene	B	A	A	*	*	A	A	B	A	*	*	A	A	B	D	Citric Oils	A	A	C	*	*	B	*	*	*	A	A	*	A	A	*	A	

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Coffee	A	A	A	*	*	B	*	*	A	A	A	*	A	A	*	A
Copper Chloride	D	D	D	A	A	D	*	A	A	A	A	A	A	A	A	A
Copper Cyanide	A	A	D	A	A	C	*	A	A	A	A	B	B	A	C	
Copper Florobate	D	D	D	*	B	D	*	A	A	*	*	*	A	B	*	A
Copper Nitrate	A	A	D	A	A	D	*	A	A	A	A	*	A	A	*	A
Copper Sulfate (5% Sol)	A	A	D	A	A	D	D	A	A	A	A	A	A	A	*	A
Copper Sulfate	B	*	*	A	A	C	D	A	A	A	*	B	B	A	A	
Cream	A	A	A	*	*	C	*	*	*	A	A	*	A	A	*	A
Cresols ²	A	A	B	*	*	D	C	D	*	*	C	A	D	D	D	A
Cresylic Acid	A	A	C	A	B	C	*	B	A	*	*	*	A	D	D	A
Cyclohexane	A	*	A	A	*	A	*	*	*	D	D	A	A	A	D	A
Cyanic Acid	A	*	*	*	*	*	*	*	*	*	*	*	*	C	*	A

D

Detergents	A	A	A	*	*	A	*	A	*	A	A	A	A	A	A	A
Dichlorethane	A	A	*	*	A	*	*	D	A	*	*	*	B	*	*	A
Diesel Fuel	A	A	A	*	*	A	*	*	*	D	D	A	A	A	D	A
Diethylamine	A	*	A	*	*	A	*	D	A	B	C	*	D	B	B	A
Diethylene Glycol	A	*	*	*	*	A	*	*	*	A	*	*	A	A	A	A
Diphenyl Oxide	A	*	*	*	*	A	*	*	*	*	*	*	A	D	D	A
Dyes	A	A	B	*	*	C	*	*	*	A	*	*	A	*	*	A

E

Epsom Salts (Magnesium Sulfate)	A	A	A	A	B	B	*	A	*	A	A	*	A	A	*	A
Ethane	A	*	A	*	*	A	*	*	*	D	*	*	A	A	D	A
Ethanolamine	A	A	*	*	*	*	*	*	*	*	*	A	D	B	*	A
Ether ³	A	A	A	*	B	B	A	D	*	D	*	A	C	D	C	A
Ethyl Acetate ²	A	A	B	*	B	B	*	D	A	D	C	A	D	D	B	A
Ethyl Chloride	A	A	B	A	B	B	*	D	A	D	D	A	A	D	A	A
Ethyl Sulfate	D	*	*	*	*	*	*	*	*	*	*	*	A	A	*	A
Ethylene Chloride ²	A	A	C	B	B	A	*	D	A	D	D	A	A	D	C	A
Ethylene Dichloride	A	A	D	A	B	C	*	D	A	D	A	A	A	D	C	A
Ethylene Glycol ⁴	A	A	A	*	A	B	B	A	A	A	A	A	A	A	A	A
Ethylene Oxide	*	A	A	*	*	A	*	D	A	A	*	*	D	D	C	A

F

Fatty Acids	A	A	B	A	A	C	*	A	A	B	A	*	A	C	C	A
Ferric Acid	D	D	D	A	B	D	D	A	A	A	A	A	A	D	A	A
Ferric Nitrate	A	A	D	A	A	D	*	A	A	A	A	A	A	A	A	A
Ferric Sulfate	A	C	D	A	A	D	D	A	A	A	A	A	A	B	*	A
Ferrous Chloride	D	D	D	A	B	C	*	A	A	A	A	A	A	B	*	A
Ferrous Sulfate	A	C	D	A	B	C	*	A	A	A	A	A	A	B	*	A
Fluoboric Acid	D	B	*	D	A	*	*	A	A	B	A	*	A	B	*	A
Fluorine	D	D	D	D	A	D	*	C	C	*	*	*	*	*	*	D
Fluosilicic Acid	*	B	D	D	B	*	*	A	A	A	A	*	B	A	*	C
Formaldehyde 40%	*	A	*	A	A	*	*	B	A	A	A	A	D	B	*	A
Formaldehyde	A	A	A	A	B	A	B	A	A	D	A	A	D	C	B	A

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Formic Acid ⁶	A	B	D	C	A	C	C	D	A	A	A	A	B	D	A	B
Freon 11 ¹	*	A	B	*	*	B	*	B	A	D	*	A	B	C	D	A
Freon 12 (wet) ²	*	D	B	*	*	B	*	B	A	D	A	A	A	A	B	A
Freon 22	*	A	B	*	*	B	*	D	*	B	*	A	D	D	A	A
Freon 113	*	A	B	*	*	B	*	C	*	*	*	A	C	A	*	A
Freon T.F. ⁴	*	A	B	*	*	B	*	B	*	D	D	A	B	A	D	A
Fruit Juice	A	A	B	*	*	B	*	A	D	A	A	*	A	A	*	A
Fuel Oils	A	A	A	A	A	B	*	A	A	A	B	A	A	A	D	A
Furan Resin	A	A	A	*	*	A	*	*	A	*	*	A	A	D	*	A
Furfural ¹	A	A	A	*	B	A	*	D	A	D	D	A	D	D	B	A

G

Gallic Acid	A	A	A	*	A	A	*	A	A	*	*	*	B	A	*	*
Gasoline ^{1 4}	A	A	A	D	A	A	*	C	A	D	C	A	A	A	C	A
Gelatin	A	A	A	*	A	A	C	A	A	A	A	*	A	A	A	A
Glucose	*	A	A	*	*	A	A	A	A	B	A	*	A	A	A	A
Glue P.V.A. ¹	B	A	B	A	*	A	*	A	A	*	*	*	A	A	*	A
Glycerine	A	A	A	A	A	A	B	A	A	A	A	*	A	A	A	A
Glycolic Acid	*	*	*	*	A	*	*	*	*	A	A	A	A	A	*	A
Gold Monocyanide	*	A	*	*	*	A	*	*	*	*	*	*	A	A	*	A
Grape Juice	A	A	B	*	*	B	*	A	*	A	*	*	A	A	*	A
Grease ⁴	A	A	A	*	*	B	*	*	A	*	*	*	A	A	*	A

H

Heptane ¹	*	A	A	*	A	A	*	A	A	D	D	A	A	A	D	A
Hexane ¹	A	A	A	*	A	B	*	C	A	D	C	A	A	A	D	A
Honey	A	A	A	*	*	A	*	A	*	A	*	A	A	A	A	A
Hydraulic Oils (Petroleum) ¹	A	A	A	*	*	B	*	*	A	*	D	*	A	A	D	A
Hydraulic Oils (Synthetic) ¹	A	A	A	*	*	A	*	*	*	*	D	*	A	C	*	A
Hydrazine	A	A	*	*	*	*	*	*	*	*	*	*	A	B	A	A
Hydrobromic Acid 20%	*	D	*	A	A	*	*	A	A	A	A	*	A	D	*	B
Hydrobromic Acid ⁴	D	D	D	A	A	D	*	A	A	C	B	*	A	D	A	A
Hydrochloric Acid (Dry Gas)	C	A	D	*	A	*	*	A	A	*	*	*	*	*	*	A
Hydrochloric Acid 20% ⁴	D	D	D	C	B	D	*	A	A	A	A	D	A	C	A	A
Hydrochloric Acid 37% ⁴	D	D	D	C	B	D	*	A	A	A	A	D	A	C	C	A
Hydrochloric Acid 100%	D	D	D	D	C	D	*	A	A	*	*	*	C	D	*	A
Hydrocyanic Acid	A	A	A	A	A	D	D	A	A	A	A	*	A	C	*	A
Hydrocyanic Acid (Gas 10%)	D	D	*	*	*	*	*	A	A	*	*	*	*	*	A	A
Hydrofluoric Acid 20% ¹	D	D	D	D	B	D	*	D	A	A	A	C	A	D	A	B
Hydrofluoric Acid 75% ^{1 2}	C	D	D	D	C	D	*	C	A	D	B	C	A	D	C	C
Hydrofluoric Acid 100%	D	D	D	D	B	D	*	C	A	*	*	C	*	D	*	A
Hydrofluosilicic Acid 20%	D	D	D	D	B	A	*	D	A	B	A	*	A	B	A	C
Hydrofluosilicic Acid	D	D	C	*	C	D	*	*	A	*	*	*	*	*	*	*
Hydrogen Gas	A	A	A	*	*	A	*	A	A	*	*	*	A	*	*	A

	304 STAINLESS STEEL	316 STAINLESS STEEL	ALUMINIUM	TITANIUM	HASTELLOY C	BRONZE	BRASS	PVC (TYPE 1)	TEFLON	NORLY	POLYPROPYLENE	FORTRON	VITON	BUNA N	ETHYLENE PROPYLENE	EPOXY
Hydrogen Peroxide 10%	C	C	A	C	A	D	D	A	A	*	*	B	*	A	*	D
Hydrogen Peroxide 30%	*	B	*	B	A	*	D	A	A	*	A	C	A	D	*	B
Hydrogen Peroxide	A	B	A	B	A	D	D	A	A	B	A	C	A	D	C	A
Hydrogen Sulfide, Aqueous Solution	D	A	C	A	A	D	C	A	A	A	A	A	D	C	A	A
Aqueous Sulfide (dry)	C	A	D	*	A	D	C	A	A	*	*	A	D	*	*	A
Hydroxyacetic Acid (70%)	*	*	D	B	*	*	*	A	*	*	*	*	A	A	A	A
I																
Ink	A	A	C	*	*	C	*	*	*	B	*	*	A	A	*	A
Iodine	D	D	D	A	B	D	*	D	A	A	D	*	A	B	B	A
Iodine (in Alcohol)	*	B	*	D	A	*	*	D	A	C	B	*	A	D	*	*
Iodoform	C	A	A	*	*	C	*	*	A	*	*	*	A	*	*	*
Isotane ²	*	*	A	*	*	*	*	*	*	D	D	*	A	A	*	A
Isopropyl Acetate	*	B	C	*	*	*	*	*	*	*	*	*	D	D	B	A
Isopropyl Ether ²	*	A	A	*	*	A	*	*	A	D	D	*	D	B	D	*
J																
Jet Fuel (JP#, JP4, JP5)	A	A	A	*	*	A	*	A	A	D	D	A	A	A	D	A
K																
Kerosene ²	A	A	A	A	A	A	A	A	A	D	D	A	A	A	A	A
Ketones	A	A	B	A	A	A	*	D	A	D	D	A	D	D	D	C
L																
Lacquers	A	A	A	*	*	A	C	*	*	C	A	*	D	D	*	A
Lacquer Thinners	*	A	*	A	A	*	C	C	A	D	B	*	*	D	A	*
Lactic Acid	A	B	C	A	A	D	*	A	A	A	A	A	B	B	B	A
Lard	A	A	A	*	*	A	*	A	*	*	A	*	A	A	*	A
Latex	A	A	A	*	*	A	*	*	*	A	*	*	A	A	A	A
Lead Acetate	A	A	D	A	A	C	*	A	A	A	A	*	D	B	A	A
Lead Sulfamate	*	*	*	*	*	*	*	*	*	*	A	*	A	B	D	A
Ligroin ³	*	A	*	*	*	A	*	*	*	D	D	*	A	A	A	A
Lime	A	A	C	A	*	A	*	A	*	*	*	*	A	A	D	A
Lubricants	A	A	A	A	A	B	*	A	A	*	A	A	A	A	*	A
M																
Magnesium Carbonate	A	A	*	*	B	*	*	A	*	A	A	*	*	A	A	A
Magnesium Chloride	B	B	D	A	A	B	C	A	A	A	A	A	A	A	A	A
Magnesium Hydroxide	A	A	D	A	A	C	B	A	A	A	A	A	A	B	*	A
Magnesium Nitrate	A	A	*	A	A	*	*	A	A	A	A	*	A	A	*	A
Magnesium Oxide	A	A	*	*	*	*	*	*	*	*	*	*	*	A	A	A
Magnesium Sulfate	B	A	B	A	B	B	B	A	A	A	A	A	A	A	D	A
Maleic Acid	A	A	B	A	A	C	*	A	A	A	C	*	A	D	D	A
Maleic Anhydride	*	*	*	*	A	*	*	*	*	*	*	*	A	D	*	A
Malic Acid	A	A	C	*	A	D	*	A	A	*	*	*	B	*	*	*
Mash	A	A	*	*	*	A	*	*	*	A	*	*	*	A	*	A
Mayonnaise	A	A	D	*	*	D	*	*	A	A	A	*	A	A	*	A
Melamine	D	D	*	*	*	D	*	*	*	*	*	*	*	C	*	A
Mercuric Chloride (Dilute Solution)	D	D	D	A	B	D	D	A	A	A	A	*	A	A	A	A
Mercuric Cyanide	A	A	D	A	*	D	*	A	A	A	A	*	*	A	*	A

	304 STAINLESS STEEL	316 STAINLESS STEEL	ALUMINIUM	TITANIUM	HASTELLOY C	BRONZE	BRASS	PVC (TYPE 1)	TEFLON	NORLY	POLYPROPYLENE	FORTRON	VITON	BUNA N	ETHYLENE PROPYLENE	EPOXY
Mercury	A	A	C	C	A	D	D	A	A	A	A	*	A	A	A	A
Methanol (See Alcohol Methyl)	A	A	C	C	A	D	D	A	A	A	A	*	A	A	A	A
Methyl Acetate	*	A	A	*	A	A	*	*	A	*	*	*	D	D	B	*
Methyl Acrylate	*	*	*	*	*	*	*	*	*	*	*	*	D	D	B	A
Methyl Acetone	*	A	A	*	*	A	*	*	A	D	*	*	D	D	*	C
Methyl Alcohol 10%	*	A	C	*	A	C	*	A	A	*	*	*	*	B	*	A
Methyl Bromide	*	*	*	*	*	*	*	*	*	*	*	*	*	A	B	D
Methyl Butyl Ketone	*	A	A	*	*	*	*	*	*	D	*	*	D	D	A	B
Methyl Cellosolve	*	*	A	*	*	A	*	*	*	C	A	*	D	D	B	C
Methyl Chloride	A	A	D	A	A	A	*	D	A	D	D	*	A	D	C	A
Methyl Dichloride	*	*	*	*	*	*	*	*	*	D	*	*	A	D	D	A
Methyl Ethyl Ketone	A	A	A	A	A	A	*	D	A	D	A	A	D	D	A	B
Methyl Isobutyl Ketone ²	*	A	*	A	A	*	*	D	A	D	C	A	D	D	C	B
Methyl Isopropyl Ketone	*	A	*	*	*	*	*	*	*	D	*	*	D	D	B	B
Methyl Methacrylate	*	*	*	*	*	*	*	*	*	*	*	*	*	D	D	D
Methylamine	*	A	A	*	*	D	*	*	*	B	*	*	*	B	*	A
Methylene Chloride	A	A	A	A	A	A	C	D	A	D	D	*	D	D	D	A
Milk	A	A	A	*	*	C	C	A	*	A	A	*	A	A	A	A
Molasses	A	A	A	*	*	A	B	A	*	B	A	*	A	A	*	A
Mustard	A	A	B	*	*	B	*	A	*	B	A	*	A	B	*	A
Molasses	A	A	B	*	*	B	*	*	*	*	A	*	A	A	C	A
Mustard	A	A	B	*	*	B	*	A	A	*	A	A	A	A	C	A
N																
Naphtha	A	A	A	A	A	B	*	A	A	D	A	A	A	B	D	A
Naphthalene	A	B	B	A	A	C	*	D	A	D	B	A	B	D	D	A
Nickel Chloride	A	B	D	A	A	D	*	A	A	A	A	*	A	A	A	A
Nickel Sulfate	A	B	D	A	B	C	C	A	A	A	A	*	A	A	A	A
Nitric Acid (10% Solution)	A	A	D	A	A	D	*	A	A	A	A	D	A	D	B	A
Nitric Acid (20% Solution)	A	A	D	A	A	D	*	A	A	A	A	C	A	D	D	B
Nitric Acid (50% Solution)	A	A	D	A	A	D	*	A	A	A	D	C	A	D	D	D
Nitric Acid (Concentrated Solution)	D	B	B	A	B	D	D	D	A	D	D	C	B	D	D	D
Nitrobenzene ²	A	B	C	A	B	D	*	D	A	D	C	B	D	D	D	B
O																
Oils																
Aniline	A	A	C	A	D	A	*	D	A	D	A	*	A	D	B	A
Anise	A	A	*	*	*	*	*	*	*	*	*	*	*	*	*	A
Bay	A	A	*	*	*	*	*	*	*	*	*	*	*	A	*	A
Bone	A	A	*	*	*	A	*	*	*	*	*	*	*	A	A	A
Castor	A	A	A	*	*	A	*	A	*	*	*	*	A	A	B	A
Cinnamon	A	A	*	*	*	*	*	*	A	*	A	*	D	*	*	A
Citric	A	A	*	*	*	D	*	*	*	*	A	*	A	A	*	A
Clove	A	A	*	*	*	*	*	*	*	*	B	*	*	A	*	A
Coconut	A	A	B	*	*	A	*	*	*	*	A	*	A	A	A	A
Cod Liver	A	A	B	*	*	*	*	*	*	*	A	*	A	A	A	A

	304 STAINLESS STEEL	316 STAINLESS STEEL	ALUMINIUM	TITANIUM	HASTELLOY C	BRONZE	BRASS	PVC (TYPE 1)	TEFLON	NORLY	POLYPROPYLENE	FORTRON	VITON	BUNA N	ETHYLENE PROPYLENE	EPOXY		304 STAINLESS STEEL	316 STAINLESS STEEL	ALUMINIUM	TITANIUM	HASTELLOY C	BRONZE	BRASS	PVC (TYPE 1)	TEFLON	NORLY	POLYPROPYLENE	FORTRON	VITON	BUNA N	ETHYLENE PROPYLENE	EPOXY	
Corn	A	A	B	*	*	B	*	*	*	*	A	*	A	A	C	A	Arsenic Plating 110°F	*	A	*	A	A	*	*	A	A	A	A	*	A	A	*	B	
Cotton Seed	A	A	B	*	*	B	*	A	A	*	A	A	A	A	C	A	Brass Plating Regular Brass Bath 100°F	*	A	*	A	A	*	*	A	A	A	A	*	A	A	*	B	
Cresote ²	A	A	A	*	*	*	*	*	*	*	D	*	A	A	D	A	High Speed Brass Bath 110°F	*	A	*	A	A	*	*	A	A	A	A	*	A	A	*	B	
Diesel Fuel (2D, 3D, 4D, 5D)	A	A	A	*	*	A	*	*	*	D	A	A	A	A	D	A	Bronze Plating Copper-Cadmium Bronze Bath R.T.	*	A	*	A	A	*	*	A	A	A	A	*	A	A	*	B	
Fuel (1,2,3,5A, 5B, 6)	A	A	A	A	A	A	*	A	A	D	B	*	A	B	D	A	Copper-Tin Bronze Bath 160°F	*	A	*	A	A	*	*	D	A	A	A	*	A	A	*	C	
Oils (Cont.) Ginger	A	A	*	*	*	*	*	*	*	*	*	*	A	A	*	A	Platings (Cont.) Copper-Zinc Bronze Bath 100°F	*	A	*	A	A	*	*	A	A	A	A	*	A	A	*	B	
Hydraulic (See Hydraulic)																	Cadmium Plating Cyanide Bath 90°F	*	A	*	A	A	*	*	A	A	A	A	*	A	A	*	B	
Lemon	A	A	*	*	*	*	*	*	*	D	*	A	*	*	A	Fluoroborate Bath 100°F	*	A	*	D	A	*	*	A	A	A	A	*	A	B	*	B		
Linseed	A	A	A	*	*	A	*	A	*	*	A	*	A	A	D	A	Chromium Plating Chromic-Sulfuric Bath 130°F	*	C	*	A	A	*	*	A	A	D	A	*	C	D	*	D	
Mineral	A	A	A	*	*	A	*	A	*	B	B	A	A	A	D	A	Fluosilicate Bath 95°F	*	C	*	C	A	*	*	A	A	D	A	*	C	D	*	D	
Olive	A	A	A	*	*	B	*	A	A	*	A	*	A	A	*	A	Fluoride Bath 130°F	*	D	*	C	A	*	*	A	A	D	A	*	C	D	*	D	
Orange	A	A	*	*	*	*	*	A	*	A	*	A	A	*	A	Black Chrome Bath 115°F	*	C	*	A	A	*	*	A	A	D	A	*	C	D	*	D		
Palm	A	A	A	*	*	B	*	A	*	*	*	*	A	A	*	A	Barrel Chrome Bath 95°F	*	D	*	C	A	*	*	A	A	D	A	*	C	D	*	D	
Peanut ³	A	A	A	*	*	A	*	A	*	*	D	*	A	A	*	A	Copper Plating (Cyanide) Copper Strike Bath 120°F	A	A	*	*	*	*	*	*	*	*	*	*	*	*	*	*	
Peppermint ²	A	A	*	*	*	A	*	*	*	*	D	*	A	D	*	A	Rochelle Salt Bath 150°F	*	A	*	A	A	*	*	D	A	A	A	*	A	A	*	C	
Pine	A	A	A	*	*	D	*	A	A	*	*	*	A	A	*	A	High Speed Bath 180°F	*	A	*	A	A	*	*	D	A	A	A	*	A	A	*	C	
Rape Seed	A	A	*	*	*	A	*	A	*	*	*	*	A	B	*	A	Copper Plating (Acid) Copper Sulfate Bath R.T.	*	D	*	A	A	*	*	A	A	A	A	*	A	A	*	D	
Rosin	A	A	A	*	*	*	*	*	*	*	A	*	A	A	*	A	Copper Fluoroborate Bath 120°F	*	D	*	D	A	*	*	A	A	A	A	*	A	B	*	D	
Sesame Seed	A	A	A	*	*	A	*	A	*	*	*	*	A	A	*	A	Copper (Misc.) Copper Pyrophosphate 140°F	*	A	*	A	A	*	*	A	A	A	A	*	A	A	*	B	
Silicone	A	A	*	*	*	A	*	*	*	A	A	*	A	A	*	A	Copper (Electroless) 140°F	*	*	*	*	*	D	*	A	A	A	A	*	A	D	*	B	
Soybean	A	A	A	*	*	B	*	A	*	*	A	*	A	A	*	A	Gold Plating Cyanide 150°F	*	A	*	A	A	C	*	D	A	A	A	*	A	A	*	D	
Sperm	A	A	*	*	*	A	*	A	*	*	*	*	A	A	*	A	Neutral 75°F	*	C	*	A	A	*	*	A	A	A	A	*	A	A	*	A	
Tanning	A	A	*	*	*	*	*	*	*	*	*	*	A	A	*	A	Acid 75°F	*	C	*	A	A	*	*	A	A	A	A	*	A	A	*	A	
Turbine	A	A	A	*	*	A	*	A	*	*	*	*	A	A	*	A	Indium Sulfamate Plating R.T.	*	C	*	A	A	*	*	A	A	A	A	*	A	A	*	A	
Oleic Acid	A	A	B	*	B	B	C	A	A	C	C	*	D	B	D	A	Iron Plating Ferrous Chloride Bath 190°F	*	D	*	A	D	*	*	D	A	A	C	*	A	B	*	D	
Oleum 25%	*	*	*	*	A	*	*	D	A	D	*	*	A	D	D	D	Ferrous Sulfate Bath 150°F	*	C	*	A	A	*	*	D	A	A	A	*	A	A	*	D	
Oleum	*	A	B	*	*	C	C	D	A	*	D	*	A	C	D	A	Ferrous Am. Sulfate Bath 150°F	*	C	*	A	A	*	*	D	A	A	A	*	A	A	*	D	
Oxalic Acid (Cold)	A	B	C	C	B	B	C	A	A	C	A	*	A	B	A	A	Sulfate-Chloride Bath 160°F	*	D	*	A	D	*	*	D	A	A	A	*	A	B	*	D	
P																	Fluoroborate Bath 145°F	*	D	*	D	B	*	*	D	A	A	A	*	A	B	*	D	
Paraffin	A	A	A	*	*	A	*	A	A	B	A	*	A	A	*	A	Sulfamate 140°F	*	D	*	A	B	*	*	A	A	A	A	*	A	A	*	A	
Pentane	C	C	A	*	B	A	*	*	A	D	*	*	A	A	D	A	Lead Fluoroborate Plating	*	C	*	D	A	*	*	A	A	A	A	*	A	B	*	A	
Perchloroethylene ²	A	A	A	*	*	C	*	*	A	D	D	A	A	C	D	A	Nickel Plating Watts Type 115-160°F	*	C	*	A	A	*	*	D	A	A	A	*	A	A	*	D	
Petrolatum	*	A	B	*	*	B	*	*	A	D	*	*	A	A	A	A	High Chloride 130-160°F	*	C	*	A	A	*	*	D	A	A	A	*	A	A	*	D	
Phenol 10%	A	A	A	*	B	C	*	A	A	*	*	A	B	D	D	C	Fluoroborate 100-170°F	*	C	*	D	A	D	*	D	A	A	A	*	A	B	*	D	
Phenol (Carbolic Acid)	A	A	B	C	A	B	D	A	A	C	B	A	A	D	D	B	Sulfamate 100-140°F	*	C	*	A	A	*	*	A	A	A	A	*	A	A	*	A	
Phosphoric Acid (to 40% Solution)	B	A	D	A	A	D	D	A	A	A	A	A	A	D	B	A	Electroless 200°F	*	*	*	*	*	*	*	D	A	D	D	*	A	D	*	B	
Phosphoric Acid (40-100% Solution)	C	B	D	B	A	D	D	A	A	A	A	A	A	D	B	C	Rhodium Plating 120°F	*	D	*	D	D	*	*	A	A	A	A	*	A	A	*	A	
Phosphoric Acid (Crude)	D	C	D	C	A	D	D	*	A	*	*	A	D	B	A																			
Phosphoric Anhydride (Dry or Moist)	A	A	*	*	*	*	D	D	A	*	*	*	D	D	*	*																		
Phosphoric Anhydride (Molten)	A	A	D	*	*	D	D	D	A	*	*	*	D	C	*	A																		
Photographic (Developer)	C	A	C	A	A	*	*	A	*	A	A	*	A	A	*	A																		
Phthalic Anhydride	A	B	B	*	A	B	*	*	A	*	*	*	A	C	*	*																		
Picric Acid	A	A	C	*	A	D	D	A	A	*	*	*	A	A	*	A																		
Plating Solutions	*	A	*	A	A	*	*	A	A	A	A	*	A	A	*	B																		
Antimony Plating 130°F																																		

	304 STAINLESS STEEL	316 STAINLESS STEEL	ALUMINIUM	TITANIUM	HASTELLOY C	BRONZE	BRASS	PVC (TYPE 1)	TEFLON	NORLY	POLYPROPYLENE	FORTRON	VITON	BUNA N	ETHYLENE PROPYLENE	EPOXY		304 STAINLESS STEEL	316 STAINLESS STEEL	ALUMINIUM	TITANIUM	HASTELLOY C	BRONZE	BRASS	PVC (TYPE 1)	TEFLON	NORLY	POLYPROPYLENE	FORTRON	VITON	BUNA N	ETHYLENE PROPYLENE	EPOXY		
Silver Plating 80-120°F	*	A	*	A	A	*	*	A	A	A	A	*	A	A	*	A	Potassium Chromate	A	A	*	*	*	*	*	*	*	*	*	*	A	A	*	A		
Tin-Fluorobate Plating 100°F	*	C	*	D	A	*	*	A	A	A	A	*	A	B	*	A	Potassium Cyanide Solutions	A	A	A	*	*	A	*	*	*	A	*	*	A	A	*	A		
Tin-Lead Plating 100°F	*	C	*	D	A	*	*	A	A	A	A	*	A	B	*	A	Potassium Dichromate	D	D	D	A	B	D	*	A	A	A	A	*	A	A	A	A		
Zinc Plating Acid Chloride 140°F	*	D	*	A	D	*	*	A	A	A	A	*	A	A	*	A	Potassium Dichromate	*	A	*	*	*	*	*	*	*	A	*	*	A	A	*	A		
Acid Sulfate Bath 150°F	*	C	*	A	A	*	*	D	A	A	A	*	A	A	*	D	Potassium Ferrocyanide	D	C	D	A	A	D	*	A	A	*	*	*	B	C	*	A		
Platings (Cont'd) Acid Fluorobate Bath R.T.	*	*	*	D	*	*	*	A	A	A	A	*	A	B	*	A	Potassium Hydroxide (50%)	A	A	B	A	A	C	C	A	A	A	D	*	A	B	B	A		
Alkaline Cyanide Bath R.T.	*	*	*	A	A	*	*	A	A	A	A	*	A	A	*	A	Potassium Nitrate	A	A	A	A	A	A	A	A	A	D	D	A	A	B	D	A		
Potash	A	*	C	*	A	C	*	A	*	A	A	*	A	A	*	A	Potassium Permanganate	A	A	A	*	*	A	*	*	A	A	*	*	B	D	D	A		
Potassium Bicarbonate	A	*	C	A	B	B	*	A	A	A	A	A	A	A	*	A	Potassium Sulfate	A	A	A	*	A	A	*	*	A	A	A	*	A	A	*	A		
Potassium Bromide	A	*	C	A	B	C	*	A	A	A	A	C	A	A	A	A	Potassium Sulfide	C	C	B	*	A	C	*	*	*	*	A	*	*	*	*	A		
Potassium Carbonate	A	*	C	A	A	C	*	A	A	A	A	A	A	B	*	A	Propane (Liquified)	D	D	D	*	*	C	D	A	A	A	D	*	A	D	D	C		
Potassium Chlorate	A	A	B	A	B	B	*	A	A	A	A	A	A	A	*	A	Propylene Glycol	A	A	A	A	B	B	*	D	A	D	D	A	D	D	A	A		
Potassium Chloride	A	A	B	A	A	C	C	A	A	A	A	A	A	A	A	A	Pyridine	A	A	A	*	A	A	C	D	A	*	*	*	D	*	*	D		
Potassium Chromate	*	B	A	*	B	A	*	A	*	A	*	A	A	A	*	C	Pyrogallic Acid	A	C	A	*	*	B	*	A	A	D	*	*	A	D	B	A		
Potassium Cyanide Solutions	A	B	D	A	A	D	*	A	A	A	A	A	B	A	A	A	R																		
Potassium Dichromate	A	A	A	A	B	C	*	A	A	A	A	A	B	A	A	A	Rosins	A	A	A	*	B	A	C	*	A	*	A	*	*	A	*	A		
Potassium Ferrocyanide	A	*	C	*	B	A	*	A	A	*	*	*	*	D	*	A	Rum	A	*	*	*	*	*	*	*	A	*	A	*	A	A	*	A		
Potassium Hydroxide (50%)	B	B	D	C	A	D	D	A	A	A	A	A	D	B	A	A	Rust Inhibitors	A	*	*	*	*	A	*	*	*	*	*	A	*	A	A	*	A	
Potassium Nitrate	A	B	B	A	B	B	*	A	A	A	A	C	B	A	A	A	S																		
Potassium Permanganate	A	B	B	B	B	B	*	A	A	A	B	A	B	A	*	B	Salad Dressing	A	*	B	*	*	B	*	A	*	A	A	*	A	A	*	A		
Potassium Sulfate	A	B	A	A	A	B	B	A	A	A	A	A	A	A	A	A	Sea Water	A	C	C	A	*	C	*	A	A	A	A	*	A	A	A	A		
Potassium Sulfide	A	*	B	*	B	B	*	A	A	*	*	*	*	A	*	*	Shellac (Bleached)	A	*	A	*	*	A	B	*	A	*	A	*	*	A	*	A		
Propane (Liquified) ^{1 2}	A	*	A	*	*	A	A	D	A	D	D	*	A	A	D	A	Shellac (Orange)	A	*	A	*	*	A	C	*	A	*	A	*	*	A	*	A		
Propylene Glycol	B	*	A	*	*	B	*	*	A	*	*	*	*	A	*	A	Silicone	B	*	B	*	*	A	*	*	*	A	A	*	A	A	A	A		
Pyridine	C	*	B	*	*	*	*	A	D	B	A	D	D	B	A	A	Silver Bromide	C	C	D	*	*	*	*	*	*	A	*	*	*	*	*	A		
Pyrogallic Acid	A	A	B	*	A	B	*	A	A	*	*	*	A	A	*	A	Silver Nitrate	A	B	D	A	A	D	*	A	A	A	A	*	A	C	C	A		
Electroless 200°F	A	B	D	A	A	C	D	A	A	A	A	B	D	D	*	A	Soap Solutions	A	A	C	A	B	B	B	B	A	A	A	A	A	A	A	B	C	*
Rhodium Plating 120°F	A	D	D	A	B	C	D	A	A	A	A	B	B	D	*	A	Soda Ash (See Sodium Carbonate)																		
Silver Plating 80-120°F	C	C	C	A	A	D	D	A	A	A	D	C	A	C	B	B	Sodium Acetate	A	A	B	A	A	B	*	A	A	A	A	*	D	D	*	A		
Tin-Fluorobate Plating 100°F	*	A	D	A	A	D	*	A	A	A	A	C	B	B	*	A	Sodium Aluminate	*	*	C	B	B	B	*	*	A	A	*	A	A	A	A	A		
Tin-Lead Plating 100°F	*	A	A	*	*	C	C	*	A	*	D	*	A	A	A	A	Sodium Bicarbonate	A	A	A	A	*	B	A	A	A	A	A	A	A	A	A	A	A	
Zinc Plating	*	A	B	*	*	B	*	*	A	*	*	*	A	A	*	A	Sodium Bisulfate	A	*	D	B	B	C	C	A	A	A	A	A	B	A	*	A		
Acid Chloride 140°F	A	A	A	A	B	B	C	A	A	A	A	*	D	C	A	A	Sodium Bisulfate	A	*	A	A	B	C	*	A	A	A	A	A	A	A	*	A		
Acid Sulfate Bath 150°F	*	C	B	*	*	C	C	*	A	A	A	*	A	B	A	A	Sodium Borate	A	*	C	*	A	A	*	C	A	*	*	*	A	*	*	*		
Acid Fluorobate Bath R T	A	A	C	*	B	C	C	A	A	*	*	*	A	C	A	A	Sodium Carbonate	A	B	C	A	A	B	B	A	A	A	A	A	A	A	A	A		
Alkaline Cyanide Bath R T	A	A	D	A	A	C	*	*	A	A	*	*	A	A	A	A	Sodium Chlorate	A	*	B	A	B	B	*	A	A	A	A	A	A	A	D	*	A	
Potash	A	B	C	A	B	C	C	A	A	A	A	*	A	A	A	A	Sodium Chloride	A	C	C	A	A	B	C	A	A	A	A	A	A	A	A	A	A	
Potassium Bicarbonate	A	A	B	A	B	B	B	A	A	A	A	A	A	A	A	A	Sodium Chromate	A	A	D	*	B	B	*	*	A	A	A	A	B	A	*	C		
Potassium Bromide	A	B	D	A	B	D	D	A	A	A	A	A	A	C	A	A	Sodium Cyanide	A	*	D	A	*	D	D	A	A	A	A	A	A	A	A	A		
Potassium Carbonate	C	C	C	A	A	C	*	A	A	*	*	*	A	A	*	A	Sodium Fluoride	C	*	C	A	A	C	*	D	A	*	*	*	B	D	*	A		
Potassium Chlorate	*	A	*	*	*	*	*	A	*	A	*	*	A	A	*	A	Sodium Hydrosulfite	*	*	A	*	A	C	*	C	A	*	*	*	A	*	*	*		
Potassium Chloride	A	A	B	A	*	D	D	A	A	A	A	A	A	B	A	A	Sodium Hydroxide (20%)	A	A	D	A	A	C	D	A	A	A	A	A	A	A	A	A		
																	Sodium Hydroxide (50% Solution)	A	B	D	A	A	C	D	A	A	A	A	B	D	D	*	A		
																	Sodium Hydroxide (80% Solution)	A	D	D	A	B	C	D	A	A	A	A	B	B	D	*	A		

	304 STAINLESS STEEL	316 STAINLESS STEEL	ALUMINIUM	TITANIUM	HASTELLOY C	BRONZE	BRASS	PVC (TYPE 1)	TEFLON	NORLY	POLYPROPYLENE	FORTRON	VITON	BUNA N	ETHYLENE PROPYLENE	EPOXY
Sodium Hypochlorite (to 20%)	C	C	C	A	A	D	D	A	A	A	D	C	A	C	B	B
Sodium Hypochlorite	*	A	D	A	A	D	*	A	A	A	A	C	B	B	*	A
Sodium Hyposulfate	A	A	D	*	*	D	*	*	A	*	*	*	*	*	*	C
Sodium Metaphosphate ²	*	A	A	*	*	C	C	*	A	*	D	*	A	A	A	A
Sodium Metasilicate	*	A	B	*	*	B	*	*	A	*	*	*	A	A	*	A
Sodium Nitrate	A	A	A	A	B	B	C	A	A	A	A	*	D	C	A	A
Sodium Perborate	*	C	B	*	*	C	C	*	A	A	A	*	A	B	A	A
Sodium Peroxide	A	A	C	*	B	C	C	A	A	*	*	*	A	C	A	A
Sodium Polyphosphate (Mono, Di, Tribasic)	A	A	D	A	A	C	*	*	A	A	*	*	A	A	A	A
Sodium Silicate	A	B	C	A	B	C	C	A	A	A	A	*	A	A	A	A
Sodium Sulfate	A	A	B	A	B	B	B	A	A	A	A	A	A	A	A	A
Sodium Sulfide	A	B	D	A	B	D	D	A	A	A	A	A	C	A	A	A
Sodium Sulfide	C	C	C	A	A	C	*	A	A	*	*	*	A	A	*	A
Sodium Tetraborate	*	A	*	*	*	*	*	A	*	A	*	*	A	A	*	A
Sodium Thiosulphate ("Hypo")	A	A	B	A	*	D	D	A	A	A	A	A	A	B	A	A
Sorghum	A	A	*	*	*	*	*	*	*	*	*	*	A	A	*	A
Soy Sauce	A	A	A	*	*	A	*	*	*	A	*	*	A	A	*	A
Stannic Chloride	D	D	D	A	B	D	*	A	A	A	A	*	A	A	A	A
Stannic Fluoborate	*	A	*	*	*	*	*	*	*	A	*	*	A	A	*	A
Stannous Chloride	D	C	D	A	A	D	*	A	A	*	*	*	B	C	*	A
Starch	A	A	A	*	*	B	*	A	A	A	*	*	A	A	*	A
Stearic Acid ²	A	A	B	A	A	C	C	A	A	A	D	*	A	B	B	A
Stoddard Solvent	A	A	A	A	A	A	A	A	A	D	D	A	A	B	D	A
Styrene	A	A	A	*	*	A	*	*	A	A	*	*	B	D	D	A
Sugar (Liquids)	A	A	A	*	A	A	*	*	A	A	A	*	A	A	*	A
Sulfate Liquors	C	C	B	*	A	C	*	*	*	*	A	*	*	*	*	A
Sulfur Chloride	D	D	D	*	*	C	D	A	A	A	D	*	A	D	D	C
Sulfur Dioxide ²	A	A	A	A	B	B	*	D	A	D	D	A	D	D	A	A
Sulfur Dioxide (dry)	A	A	A	*	A	A	C	D	A	*	*	*	D	*	*	D
Sulfur Trioxide (dry)	A	C	A	*	*	B	*	A	A	D	*	*	A	D	B	A
Sulfuric Acid (to 10%)	D	C	*	*	A	*	D	A	*	A	A	A	A	*	*	*
Sulfuric Acid 10%-75% ²	D	D	*	*	B	*	D	A	*	B	A	B	A	*	*	B
Sulfuric Acid 75%-100%	*	D	*	*	B	*	D	B	*	A	B	C	A	*	*	*
Sulfurous Acid	C	B	*	*	B	*	*	A	*	A	A	*	A	*	B	*
Sulfuryl Chloride	*	*	*	*	*	*	*	A	*	*	*	*	*	*	*	*
Syrup	A	A	*	*	*	*	*	A	*	A	A	*	A	*	*	*

T

Tallow	A	A	A	*	*	*	*	*	*	A	*	*	A	A	*	A
Tannic Acid	A	A	C	A	B	B	*	A	A	A	A	*	A	D	A	A
Tanning Liquors	A	A	C	A	A	A	*	A	A	*	A	*	A	C	*	A
Tartaric Acid	A	B	C	A	B	A	C	A	A	A	A	*	A	D	*	A
Tetrachlorethane	*	A	*	A	A	*	*	D	A	D	A	*	A	D	D	A
Tetrahydrofuran	A	A	D	*	*	D	*	D	A	D	C	A	D	D	B	A
Toluene, Toluol ³	A	A	A	A	A	A	A	D	A	D	D	A	C	D	D	A

	304 STAINLESS STEEL	316 STAINLESS STEEL	ALUMINIUM	TITANIUM	HASTELLOY C	BRONZE	BRASS	PVC (TYPE 1)	TEFLON	NORLY	POLYPROPYLENE	FORTRON	VITON	BUNA N	ETHYLENE PROPYLENE	EPOXY
Tomato Juice	A	A	A	*	*	C	*	*	A	A	A	A	A	A	*	A
Trichlorethane	C	A	C	A	A	C	*	*	A	D	*	*	A	D	D	A
Trichlorethylene ²	A	A	B	A	A	B	A	D	A	D	D	C	A	D	D	A
Trichloropropane	*	A	*	*	*	A	*	*	*	D	*	*	A	A	*	A
Tricresylphosphate	*	A	*	B	A	A	*	D	A	A	*	*	B	D	A	A
Triethylamine	*	*	*	*	*	A	*	A	*	B	*	*	A	A	*	A
Turpentine ³	A	A	C	*	A	B	C	A	A	D	B	A	A	D	D	A

U

Urine	A	A	B	*	*	C	*	A	*	A	A	*	A	A	A	A
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V

Vegetable Juice	A	A	A	*	*	C	*	*	*	A	*	*	A	A	*	A
Vinegar	A	A	D	A	A	B	B	A	A	A	C	*	A	*	*	*
Varnish (Use Viton for Aromatic)	A	A	A	*	*	A	B	*	A	D	A	*	A	B	*	A

W

Water, Acid, Mine	A	A	C	*	*	C	D	A	*	A	A	B	A	A	*	A
Water, Distilled, Lab Grade 7	A	A	B	*	*	A	*	A	A	A	A	A	A	A	A	A
Water, Fresh	A	A	A	*	*	A	C	A	A	A	A	A	A	A	A	A
Water, Salt	A	A	B	*	*	B	C	A	*	A	A	A	A	A	A	A
Weed Killers	A	A	C	*	*	C	*	*	*	*	*	*	A	B	*	A
Whey	A	A	B	*	*	*	*	*	*	*	*	*	A	A	*	A
Whiskey & Wines	A	A	D	*	*	B	B	A	A	A	A	*	A	A	A	A
White Liquor (Pulp Mill)	A	A	*	*	A	D	*	A	A	A	A	*	A	A	*	A
White Water (Paper Mill)	A	A	*	*	*	A	*	*	*	*	A	*	A	*	*	A

X

Xylene ²	A	A	A	*	A	A	A	D	A	D	D	A	A	D	D	A
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Z

Zinc Chloride	D	B	D	A	B	D	D	A	A	A	A	A	A	A	A	A
Zinc Hydrosulphite	*	A	D	*	*	D	*	*	*	A	*	A	*	A	A	A
Zinc Sulfate	A	A	D	A	B	B	C	C	A	A	A	A	A	A	A	A